Boiler shut down procedure

		Timeline (h / min)																					
					1				2				3				4				5	6 - 9	ab 10
Nr.	**Steps**	15	30	45	60	15	30	45	60	15	30	45	60	15	30	45	60	15	30	45	60		
1	Load Reduction to 60 %																						
2	Stop Waste Feeding													Fire off									
3	Amount of steam and the steam temperature are decreasing										amount of steam and the steam temperature are												
4	Shutdown Turbine																						
5	amount of steam and fluegas 60%											60 % Load											
6	Operation bypass-station (turbine)																						
7	Operation auxilliary burners																						
8	Soot blower shut off																						
9	shutdown fluegas pass																						
10	main steam shut off valve close																						
11	boiler is shut down															boiler shut down							
12	Operation bypass (turbine) off																						
13	shut down ash systems																						
14	conveyor of the ash systems off																						
15	Grate drive and Feeder off																						
16	Primary- und Secondary Air off																						
17	Induced-draught Fan off																						
18	corrosion prevention system on																						
19	ACC (air cooled condensor) off																						
24	APC off																						
31	Cooling of Boiler and Turbine																						
32	Water steam Cycle off																						
35	Plant has been shutdown																						